# PATENT ABSTRACTS OF JAPAN

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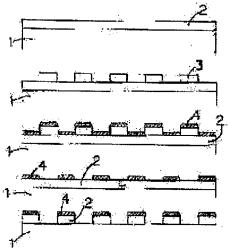
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(72)Inventor: YAMANOUCHI KAZUHIKO

## (54) FINE ELECTRODE MANUFACTURING METHOD AND ELECTRONIC DEVICE

(57) Abstract:



PURPOSE: To obtain the title fine structured electrode film by a method wherein a resist film is used as the primary protective metallic film and then the secondary protective metallic film is left intact using an etchant capable of etching the primary protective metallic film but unable to etch the second protective metallic film.

CONSTITUTION: A metallic film 2 is bonded onto a semiconductor substrate I to form patterns 3 comprising resist 3 thereon and then another metallic film 4 is bonded onto the patterns 3. Next, the resist film 3 is removed to exposed the metallic films 2 and 4. Next, the metallic film 2 is removed using an etchant or an etching gas capable of etching the

metallic film 2 but unable to etch the metallic film 4 or hardly etching the same 4. Through these procedures, the title fine structured electrode can be made of extremely thin resist film.

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#### **CLAIMS**

#### [Claim(s)]

[Claim 1] The 1st process which makes a metal membrane adhere on a substrate with an insulating substrate, a piezoelectric substrate, or a piezoelectric thin film, the substrate of half-insulation, or the semi-conductor substrate 1, The 2nd process which produces the various patterns which apply a resist etc. on it and are made into the purpose by the optical exposing method etc., The 3rd process to which a metal membrane is made to adhere from moreover, and the 4th process at which the resist film is removed and the metal membrane of the 1st process and the metal membrane of the 3rd process are exposed, According to the 5th process which removes the 1st metal membrane using the etching reagent or etching gas which is hard to be etched or the metal membrane of the 3rd process is not etched, although the metal membrane of the 1st process is etched The electronic instrument obtained using the producing method for obtaining the target electrode, or this producing method.

[Claim 2] The 6th process to which the chemical change even of the thickness with the 1st exposed metal membrane is carried out by oxidation etc. as the 3rd process in the 1st term of the range of an application for patent instead of making a metal membrane adhere, It is the electronic instrument obtained using the producing method for obtaining the target electrode according to the 7th process which removes the 1st metal membrane using the etching reagent or etching gas which is hard to be etched or the film of the 6th process is not etched, or this producing method although the metal membrane of the 1st process is etched.

[Claim 3] In the 1st term of the range of an application for patent, as the 3rd process instead of making a metal membrane adhere Even thickness with the 1st exposed metal membrane by anodic oxidation According to the 9th process which removes the 1st metal membrane using the etching reagent or etching gas which is hard to be etched or the film of the 8th process is not etched, although the metal membrane of the 8th process which carries out a chemical change to a metal oxide film, and the 1st process is etched The electronic instrument obtained using the producing method for obtaining the target electrode, or this producing method.

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#### DETAILED DESCRIPTION

[Detailed Description of the Invention]

[Industrial Application] This invention relates to the electronic instrument using the approach of producing the electrode of the fine structure, and its approach.

[0002]

[Description of the Prior Art] Conventionally, as one approach of producing the electrode of the fine structure, after producing the target pattern by applying a resist on it and carrying out exposure development of the resist using a photo mask, after making a metal membrane adhere to a substrate front face, the target metal electrode has been obtained by etching a metal membrane by using a resist as a protective coat. However, by this approach, the case where a surroundings lump and the target electrode structure are not acquired under the resist film an etching reagent or whose etching gas is a protective coat when the resist film cannot bear an etching reagent or etching gas, or when the degree of adhesion of a metal membrane and a resist is bad arises.

[Problem(s) to be Solved by the Invention] It solves, it is made that the conventional defect should be removed and this invention relates to the approach of obtaining the electrode layer of the hyperfine structure, by [ which were mentioned above ] obtaining a protective coat strong against the good etching reagent or the etching gas of a degree of adhesion with a metal membrane.

[0004]

[Means for Solving the Problem] Although the first metal membrane is etched, the protective coat in the case of etching a metal membrane 2 to the approach of obtaining the electrode of the fine structure by etching a metal membrane by using the conventional resist film as a protective coat in order to solve an above-mentioned technical problem, using the resist film as primary protective coat By considering as the metal membrane which is hard to be etched or it is not etched in this etching reagent or etching gas, the film which changed chemically, or film, such as an oxide film on anode of the first metal membrane It is the approach of obtaining the electrode of the fine structure by etching, and while extending the degree of freedom of selection of a resist, it is the approach which solved the problem of the adhesion of a resist and a substrate.

[0005]

[Example] The 1st process to which 1 of an example makes a metal membrane 2 adhere on a substrate with an insulating substrate, a piezoelectric substrate, or a piezoelectric thin film, the substrate of half-insulation, or the semi-conductor substrate 1 as shown in Fig. 1, The 2nd process which produces the various patterns which apply a resist etc. on it and consist of the target resist 3 by the optical exposing method etc., The 3rd process to which a metal membrane 4 is made to adhere from moreover, and the 4th process at which the resist film is removed and the metal membrane 2 of the 1st process and the metal membrane 4 of the 3rd process are exposed, Although the metal membrane 2 of the 1st process is etched, the method of obtaining the target electrode according to the 5th process which removes the 1st metal membrane 2 using the etching reagent or etching gas which is hard to be etched or the metal

membrane of the 3rd process is not etched is 1 of an example. 2 of an example is set in the 1st term of the range of an application for patent, as shown in Fig. 2. As the 3rd process The 6th process which is made to carry out the chemical change even of the thickness which has the 1st exposed metal membrane instead of making a metal membrane adhere by oxidation etc., and obtains the new film 5, Although the metal membrane 2 of the 1st process is etched, the method of obtaining the target electrode according to the 7th process which removes the 1st metal membrane 2 using the etching reagent or etching gas which is hard to be etched or the film of the 6th process is not etched is 2 of an example. 3 of an example is set in the 1st term of the range of an application for patent. As the 3rd process The 8th process which carries out the chemical change even of the thickness which has the 1st exposed metal membrane instead of making a metal membrane adhere to the metal oxide film 6 by anodic oxidation, Although the metal membrane 2 of the 1st process is etched, the method of obtaining the target electrode according to the 9th process which removes the 1st metal membrane 2 using the etching reagent or etching gas which is hard to be etched or the film of the 8th process is not etched is the 3rd example. The pattern after creating the pattern which applied the resist as an experiment of this invention, using the 0.3-micrometer aluminum film as a metal membrane 1, obtaining 20aluminum3 film 4 by anodic oxidation and etching the aluminum film by using 20aluminum3 film as a protective coat is shown in  $\frac{drawing 4}{drawing 4}$ . In 2 micrometers, the aluminum electrode width of face in this case is \*\*, and an electrode period is 4 micrometers. All in the case of removing with the case where the protective coat used for etching after resist removal of this invention is left as it is are contained in this patent. Moreover, the metal membrane 4 of the 3rd process does not necessarily need to be a metal membrane, the thin film besides a resist or organic \*\*\*\*\* is sufficient, and these are also contained in this patent. Moreover, wet etching, dry etching, or the approach the outside of it is sufficient as the approach of etching the metal membrane 2 of the 1st process by this invention, and it is included in this patent.

[Effect of the Invention] While the need that the resist film is large resist film of etching-proof nature is lost by using the approach of this invention, the electrode of the fine structure is obtained by the very thin resist film. Moreover, since the adhesion of a protective coat and a metal membrane is good, the electrode of still narrower width of face is obtained.

[0008]

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## TECHNICAL FIELD

[Industrial Application] This invention relates to the electronic instrument using the approach of producing the electrode of the fine structure, and its approach.

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#### PRIOR ART

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## EFFECT OF THE INVENTION

[Effect of the Invention] While the need that the resist film is large resist film of etching-proof nature is lost by using the approach of this invention, the electrode of the fine structure is obtained by the very thin resist film. Moreover, since the adhesion of a protective coat and a metal membrane is good, the electrode of still narrower width of face is obtained.

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#### TECHNICAL PROBLEM

[Problem(s) to be Solved by the Invention] It solves, it is made that the conventional defect should be removed and this invention relates to the approach of obtaining the electrode layer of the hyperfine structure, by [ which were mentioned above ] obtaining a protective coat strong against the good etching reagent or the etching gas of a degree of adhesion with a metal membrane.

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#### **MEANS**

[Means for Solving the Problem] Although the first metal membrane is etched, the protective coat in the case of etching a metal membrane 2 to the approach of obtaining the electrode of the fine structure by etching a metal membrane by using the conventional resist film as a protective coat in order to solve an above-mentioned technical problem, using the resist film as primary protective coat By considering as the metal membrane which is hard to be etched or it is not etched in this etching reagent or etching gas, the film which changed chemically, or film, such as an oxide film on anode of the first metal membrane It is the approach of obtaining the electrode of the fine structure by etching, and while extending the degree of freedom of selection of a resist, it is the approach which solved the problem of the adhesion of a resist and a substrate.

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#### **EXAMPLE**

[Example] The 1st process to which 1 of an example makes a metal membrane 2 adhere on a substrate with an insulating substrate, a piezoelectric substrate, or a piezoelectric thin film, the substrate of halfinsulation, or the semi-conductor substrate 1 as shown in Fig. 1, The 2nd process which produces the various patterns which apply a resist etc. on it and consist of the target resist 3 by the optical exposing method etc., The 3rd process to which a metal membrane 4 is made to adhere from moreover, and the 4th process at which the resist film is removed and the metal membrane 2 of the 1st process and the metal membrane 4 of the 3rd process are exposed, Although the metal membrane 2 of the 1st process is etched, the method of obtaining the target electrode according to the 5th process which removes the 1st metal membrane 2 using the etching reagent or etching gas which is hard to be etched or the metal membrane of the 3rd process is not etched is 1 of an example. 2 of an example is set in the 1st term of the range of an application for patent, as shown in Fig. 2. As the 3rd process The 6th process which is made to carry out the chemical change even of the thickness which has the 1st exposed metal membrane instead of making a metal membrane adhere by oxidation etc., and obtains the new film 5, Although the metal membrane 2 of the 1st process is etched, the method of obtaining the target electrode according to the 7th process which removes the 1st metal membrane 2 using the etching reagent or etching gas which is hard to be etched or the film of the 6th process is not etched is 2 of an example. 3 of an example is set in the 1st term of the range of an application for patent. As the 3rd process The 8th process which carries out the chemical change even of the thickness which has the 1st exposed metal membrane instead of making a metal membrane adhere to the metal oxide film 6 by anodic oxidation, Although the metal membrane 2 of the 1st process is etched, the method of obtaining the target electrode according to the 9th process which removes the 1st metal membrane 2 using the etching reagent or etching gas which is hard to be etched or the film of the 8th process is not etched is the 3rd example. The pattern after creating the pattern which applied the resist as an experiment of this invention, using the 0.3-micrometer aluminum film as a metal membrane 1, obtaining 20aluminum3 film 4 by anodic oxidation and etching the aluminum film by using 20aluminum3 film as a protective coat is shown in drawing 4. In 2 micrometers, the aluminum electrode width of face in this case is \*\*, and an electrode period is 4 micrometers. All in the case of removing with the case where the protective coat used for etching after resist removal of this invention is left as it is are contained in this patent. Moreover, the metal membrane 4 of the 3rd process does not necessarily need to be a metal membrane, the thin film besides a resist or organic \*\*\*\*\* is sufficient, and these are also contained in this patent. Moreover, wet etching, dry etching, or the approach the outside of it is sufficient as the approach of etching the metal membrane 2 of the 1st process by this invention, and it is included in this patent.

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### DESCRIPTION OF DRAWINGS

[Brief Description of the Drawings]

[Drawing 1] It is the sectional view showing the example of the process which creates the electrode of the fine structure of this invention.

[Drawing 2] It is the sectional view showing the process which uses the chemical change film as a protective coat instead of the 3rd process of drawing 1 among the processes which create the electrode of the fine structure of this invention.

[Drawing 3] It is the sectional view showing the process which uses an oxide film on anode as a protective coat instead of the 3rd process of <u>drawing 1</u> among the processes which create the electrode of the fine structure of this invention.

[Drawing 4] It is the microphotography of the aluminum electrode created using the approach of this invention.

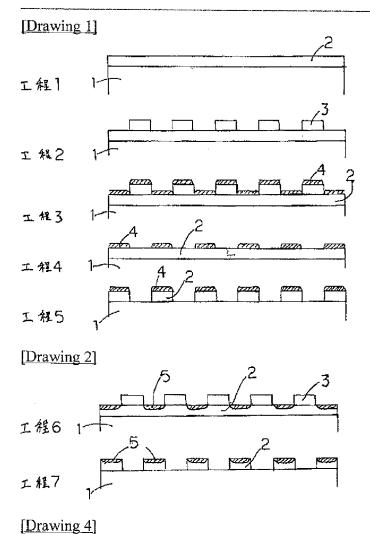
[Description of Notations]

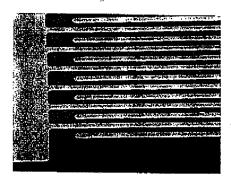
1 [-- A metal membrane, 5 / -- The chemical change film, 6 / -- Oxide film on anode, ] -- A substrate, 2 -- A metal membrane, 3 -- A resist, 4

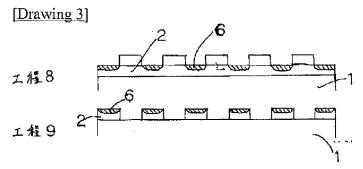
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#### **DRAWINGS**







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#### WRITTEN AMENDMENT

----- [a procedure revision]

[Filing Date] March 11, Heisei 6

[Procedure amendment 1]

[Document to be Amended] Specification

[Item(s) to be Amended] drawing 4

[Method of Amendment] Modification

[Proposed Amendment]

[Drawing 4] It is drawing of the aluminum electrode created using the approach of this invention.

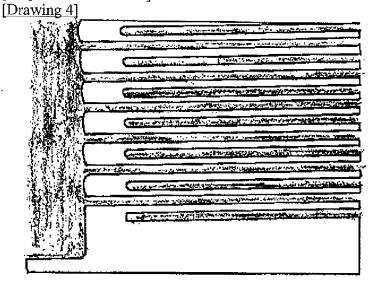
[Procedure amendment 2]

[Document to be Amended] DRAWINGS

[Item(s) to be Amended] drawing 4

[Method of Amendment] Modification

[Proposed Amendment]



# 対応なし、英抄

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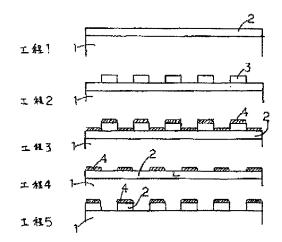
仙台市太白区松が丘37-13

#### (54) 【発明の名称】 微細電極作製法と電子装置

#### (57)【要約】

レジスト膜を用いてエッチングに強い保護膜を作成し、 この保護膜を用いて筋榴構造の電極を作製することを目 的としている。

【構成】 基板表面に金属膜を付着させ、レジスト膜を 用いてバターンを作成した後、露出した金属膜の表面に 新たな保護膜を作成した後、エッチングにより目的の微 細構造の電極を得る。



#### 【特許請求の範囲】

【請求項1】絶縁性基板或いは圧電性基板或いは圧電性 薄膜をもつ基板或いは半絶縁性の基板或いは半導体基板 1の上に、金属膜を付着させる第1の工程と、その上に レジストなどを塗布して光露光法などにより目的とする 種々のパターンを作製する第2の工程と、その上から金 属膜を付着させる第3の工程と、レジスト膜を除去して 第1の工程の金属膜と第3の工程の金属膜を露出させる 第4の工程と、第1の工程の金属膜はエッチングされる が第3の工程の金属膜はエッチングされない或いはエッ チングされにくいエッチング液或いはエッチングガスを 用いて第1の金属膜を除去する第5の工程により目的の 電極を得る作製法或いはこの作製法を用いて得られる電 子装置。

【請求項2】特許請求の範囲第1項において、第3の工 程として、金属膜を付着させる代わりに、露出している 第1の金属膜のある摩さまでを酸化などにより化学変化 させる第6の工程と、第1の工程の金属膜はエッチング されるが第6の工程の膜はエッチングされない或いはエ ッチングされにくいエッチング液或いはエッチングガス 20 を用いて第1の金属膜を除去する第7の工程により目的 の萬極を得る作製法或いはこの作製法を用いて得られる 電子装置。

【請求項3】特許請求の範囲第1項において、第3の工 程として、金属膜を付着させる代わりに、露出している 第1の金属膜のある厚さまでを陽極酸化により金属酸化 膜に化学変化させる第8の工程と第1の工程の金属膜は エッチングされるが第8の工程の膜はエッチングされな い或いはエッチングされにくいエッチング液成いはエッ チングガスを用いて第1の金属膜を除去する第9の工程 30 により目的の電極を得る作製法或いはこの作製法を用い て得られる電子装置。

#### 【発明の詳細な説明】

[0001]

【産業上の利用分野】本発明は微細構造の電極を作製す る方法とその方法を用いた電子装置に関する。

[00021

【従来技術】従来は、微細構造の電極を作製する一つの 方法として、基板表面に金属膜を付着させた後、その上 にレジストを塗布し、フォトマスクを用いてレジストを 40 露光現像することにより目的のバターンを作製した後、 レジストを保護膜として、金属膜をエッチングすること により目的の金属電極を得ている。しかし、この方法で は、レジスト膜がエッチング液或いはエッチングガスに 耐えられない場合、或いは金属膜とレジストの密着度が 悪い場合、エッチング液或いはエッチングガスが保護膜 であるレジスト膜の下に廻り込み、目的の電極構造が得 られない場合が生ずる。

[0003]

き従来の欠陥を除去すべくなされたものであって、金属 膜との密着度の良い、エッチング液或いはエッチングガ スに強い保護膜を得ることにより、超微細構造の電極膜 を得る方法に関するものである。

[0004]

【課題を解決するための手段】上述の課題を解決するた めに、従来のレジスト膜を保護膜として、金属膜をエッ チングすることにより微細構造の電極を得る方法に対し て、レジスト膜を1次の保護膜として用い、金属膜2を エッチングする場合の保護膜は、最初の金属膜はエッチ ングされるが、とのエッチング液或いはエッチングガス ではエッチングされない或いはエッチングされにくい金 属膜或いは化学変化した膜或いは最初の金属膜の陽極酸 化膜などの膜とすることにより、エッチングにより微細 構造の電極を得る方法であり、レジストの選択の自由度 を広げると共に、レジストと基板との密着性の問題を解 決した方法である。

[0005]

【実施例】実施例の1は、第1図のように、絶縁性基板 或は圧電性基板或いは圧電性薄膜をもつ基板或いは半絶 縁性の基板或いは半導体基板1の上に、 金属膜2を付着 させる第1の工程と、その上にレジストなどを塗布して 光露光法などにより目的とするレジスト3からなる種々 のパターンを作製する第2の工程と、その上から金属膜 4を付着させる第3の工程と、レジスト膜を除去して第 1の工程の金属膜2と第3の工程の金属膜4を露出させ る第4の工程と、第1の工程の金属膜2はエッチングさ れるが第3の工程の金属膜はエッチングされない或いは エッチングされにくいエッチング液或いはエッチングガ スを用いて第1の金属膜2を除去する第5の工程により 目的の電極を得る方法が実施例の1である。実施例の2 は、第2図のように、特許請求の範囲第1項において、 第3の工程として、金属膜を付着させる代わりに、露出 している第1の金属膜のある厚さまでを酸化などにより 化学変化させて新たな膜5を得る第6の工程と、第1の 工程の金属膜2はエッチングされるが第6の工程の膜は エッチングされない或いはエッチングされにくいエッチ ング液或いはエッチングガスを用いて第1の金属膜2を 除去する第7の工程により目的の電極を得る方法が実施 例の2である。実施例の3は、特許請求の範囲第1項に おいて、第3の工程として、金属膜を付着させる代わり に、露出している第1の金属膜のある厚さまでを陽極酸 化により金属酸化膜6に化学変化させる第8の工程と、 第1の工程の金属膜2はエッチングされるが第8の工程 の膜はエッチングされない或いはエッチングされにくい エッチング液或いはエッチングガスを用いて第1の金属 膜2を除去する第9の工程により目的の電極を得る方法 が第3の実施例である。本発明の実験として、金属膜1 として0.3μmのアルミニューム膜を用い、レジスト 【発明が解決しようとする課題】本発明は上述したごと 50 を塗布したバターンを作成した後、隔極酸化によりA1

2 〇3 膜4を得た後A12 〇3 膜を保護膜としてアルミニューム膜をエッチングした後のバターンを図4に示す。この場合のアルミニューム電極幅は2 μmでり、電極周期は4 μmである。本発明のレジスト除去後のエッチングに用いた保護膜は、そのまま残す場合と除去する場合のいずれも本特許に含まれる。また、第3の工程の金属膜4は、必ずしも金属膜である必要はなく、レジスト或いは有機薄膜その外の薄膜でもよく、これらも本特許に含まれる。また、本発明で第1の工程の金属膜2をエッチングする方法は、ウエットエッチング或いはそうイエッチング或いはその外の方法でもよく、本特許に含まれる。

#### [0007]

【発明の効果】本発明の方法を用いるととにより、レジスト膜は耐エッチング性の大きいレジスト膜である必要が無くなると共に、非常に薄いレジスト膜で筬細構造の 電極が得られる。また、保護膜と金属膜との密着性が良\* \*いので、更に狭い幅の電極が得られる。

#### [0008]

#### 【図面の簡単な説明】

【図1】本発明の後細構造の電極を作成する工程の実施 例を示す断面図である。

【図2】本発明の微細構造の電極を作成する工程の内、 図1の第3の工程の代わりに、化学変化膜を保護膜として用いる工程を示す断面図である。

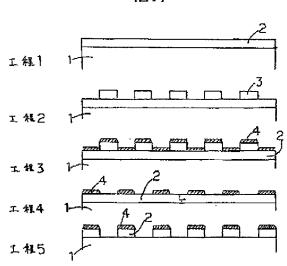
評に含まれる。また、本発明で第1の工程の金属膜2を 【図3】本発明の微細構造の電極を作成する工程の内、エッチングする方法は、ウエットエッチング或いはドラ 10 図1の第3の工程の代わりに、陽極酸化膜を保護膜としイエッチング或いはその外の方法でもよく、本特許に含 て用いる工程を示す断面図である。

【図4】本発明の方法を用いて作成したアルミニューム 電極の関後鏡写真である。

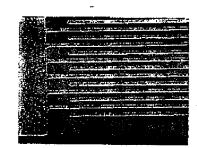
#### 【符号の説明】

1…基板、2…金属膜、3…レジスト、4…金属膜、5 …化学変化膜、6…陽極酸化膜、

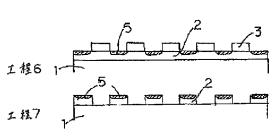
【図1】



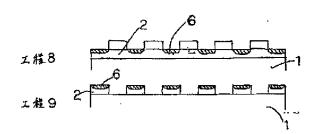
[図4]



【図2】



[図3]



【手続補正書】

【提出日】平成6年3月11日

【手続補正1】

[補正対象書類名] 明細書

【補正対象項目名】図4

【補正方法】変更

【補正内容】

【図4】本発明の方法を用いて作成したアルミニューム

電極の<u>図</u>である。

【手続補正2】

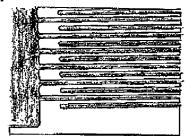
【補正対象書類名】図面

【補正対象項目名】図4

【補正方法】変更

\*【補正内容】

[図4]



\*

フロントベージの続き

(\$1)Int.Cl.<sup>6</sup>

識別記号 庁内整理番号

Ρŀ

技術表示箇所

H 0 1 L 21/3065